POWERCUTION
Induction-Heating Systems
Induction heating is a particularly efficient process for heating a metal's core in only a fraction of a second. Ideal for mechanical engineering, car bodywork or general maintenance work; this method of instantly and precisely transferring heat only works on ferrous materials and has no effect on rubber or plastics. This heating process is completely localised and is considerably safer for the workplace since there is no gas or flames involved.

Releasing, unseizing or removing stuck parts could not be easier. GYS’ POWERDUCTION range is based on this very principal and consists of eight products with different power levels depending on the task at hand.

**MECHANICS AND MAINTENANCE**
- releasing or disassembling:
  - steering rods
  - steering ball joint
  - brake disc
  - brake hoses
  - exhaust manifold flanges
  - exhaust pipes
  - shock absorber nuts
  - thread-locked screws
- heating longerons (except HLE steels)
- releasing bolts

**CAR-BODY REPAIR**
- removing steel or aluminium parts
- straightening bent chassis (except HLE steel)

**INDUSTRY**
- annealing metal parts
- heating to bend
- brazing
- pre-heating

**INDUCTION**
Safe heating process

- **Precise**
  Only the area near the inductor is heated. Targeting a localised area becomes very simple.

- **Instantaneous**
  This heat is diffused from the metal's core in only a few seconds. The action happens very quickly.

- **Secure**
  This flameless machine allows users to work near heat-sensitive or flammable areas without causing damage. This process is a much safer alternative to the traditional induction-heating torch.
POWERDUCTION
EIGHT LEADING
INDUCTION-HEATING MACHINES

Designed and manufactured entirely in France, the POWERDUCTION range includes eight separate products, each designed to carry out multiple tasks. The POWERDUCTION 10R, 37LG, 39LG, 50LG, COMBI 50LG, 110LG, 160LG and 220LG offer distinctly different levels of performance and ergonomics and are ideal for automotive work, HGVs, construction work, car bodywork, general maintenance and industrial workshops. This range of induction-heating machines is designed to solve technical issues faced by professionals and allow them to perform more complex repairs.

POWERDUCTION 10R,
THE MULTI-APPLICATION SPIRAL INDUCTOR

Its uses:
- Automotive workshops
- Locksmithing
- Maintenance work
- Steel construction

Its advantages:
- Compact and very lightweight (3.5 kg)
- Easy to transport, it can be carried over the shoulder
- Plugs into any single-phase socket
- Quick start: quick to plug in and use
- 1,200 W of power
- Delivered in its own carry case and supplied with five or twelve different inductors, spiral inductors, braided and flexible wires.

An induction-heating appliance equipped with a spiral inductor, the POWERDUCTION 10R is the ideal decoupling tool. With 1,200 W of power it is still both compact and lightweight (3.5 kg) and it comes with a practical strap so that it can be carried over the shoulder. Easy and quick to start up on a single-phase socket, this power source is the perfect tool for all on-site operations.

POWERDUCTION 37LG,
THE PERFECT COMBINATION
OF POWER AND MOBILITY

Its uses:
- Atelier motoculture
- Atelier automobile
- Maintenance
- Carrosserie

Its advantages:
- Compact and portable (15 kg)
- Power: 3,700 W that can be set in increments of 250 W
- Duty cycle at max. power: 7 min
- Delivered with an S90 inductor (ref. 058927)
- Liquid-cooled power source (1.5 L)

Weighing in at only 15 kg and powered by single-phase, 230 V power supply, the POWERDUCTION 37LG represents the perfect blend of power and portability. With 3,700 W of power, it is highly recommended for use in general repairs as well as automotive and maintenance workshops.

Optional Extras
- Sticker-removal inductor (ref. 066601)
- Loosening inductor (ref. 079472)

List of inductors and accessories:
- Spiral Ø18 mm Side (ref. 054806)
- Spiral Ø24 mm Side (ref. 054790)
- Spiral Ø30 mm Side (ref. 055469)
- Spoolable braided wire (ref. 054813)
- Straight wire for coiled inductor (ref. 054868)
- Spiral Ø21 mm Side (ref. 079953)
- Spiral Ø27 mm Side (ref. 079960)
- Spiral Ø21 Front (ref. 079977)
- Spiral Ø24 Front (ref. 079984)
- Spiral Ø30 Front (ref. 080003)
- Spiral Ø30 Front (ref. 080010)
**POWERDUCTION 50LG.**
**QUIET POWER**

Its uses:
- Agricultural & construction workshops
- Truck workshops
- Maintenance work

Its advantages:
- Power: 5,200 W of continuous power (5,200 W at 100%)
- Single-phase power supply with PROTEC 400 and PFC technology
- Inductor cable: 3 m (and the length of the machine’s arm)
- Delivered with complete C20/B1 inductor (ref. 056862) or S90 (ref. 080027)
- Maximum power on a 230 V socket with 16 A fuse
- Liquid-cooled power source (7 L)

Capable of continuous, full power heating, the POWERDUCTION 50LG is the most efficient in the single-phase range. Ideal for heavy-duty applications, this device’s high power levels also make it well suited for straightening metal structures. Like the 39LG, it is equipped with a PFC (Power Factor Correction) and PROTEC 400 technology. These technologies offer four major advantages; they can be used on 185 - 265 V electrical networks, they are protected against overvoltages up to 400 V, boast energy savings of 30% and can be used on a 25 A / 230 V socket.

**POWERDUCTION 39LG.**
**THE PERFECT COMPANION FOR CAR WORKSHOPS**

Its uses:
- Automotive workshops
- Truck workshops
- Maintenance work
- Car-body repair

Its advantages:
- Compact and easy to move around the workshop
- Power: 3,700 W that can be set in increments of 250 W
- Duty cycle at max. power: 15 min
- Power supply equipped with PROTEC 400 and PFC technology
- Inductor cable: 3 m (and the length of the machine’s arm)
- Delivered with complete C20/B1 inductor (ref. 056862) or S90 (ref. 080027)
- Maximum power on a 230 V socket with 16 A fuse
- Liquid-cooled power source (7 L)

It also boasts 3,700 W of power alongside a 7-litre coolant tank. Thanks to this feature, it can be used at full power for 15 minutes without stopping. To make it easier to move around the workshop, the POWERDUCTION 39LG is mounted on castor wheels and has an built-in bracket to support its 3 m arm.
POWDERDUCTION 160LG, HIGH PERFORMANCE

Its uses:

- HGV, agricultural & construction workshops
- Shipyards & railways
- Maintenance work
- Industry

Its advantages:

- 16 kW of continuous power (16 kW at max. power)
- Works on a 32 A / 400 V or 45 A / 230 V three-phase power outlet
- Liquid-cooled power source (30 L)
- Power cable: 4 m
- Inductor cable: 6 m (and the length of the machine’s motorised arm)
- Easy to transport and use with its removable handle
- Comes with a pneumatic-control pedal
- Delivered with an L90 inductor (ref. 059788)

The POWDERDUCTION 160LG is a three-phase, 400 V induction-heating machine that provides a power of 16 kW. The power output combined with its 30-litre tank and on-board technology ensure an unparalleled performance in industrial environments or during demanding operations. Its sophisticated, user-friendly design includes a motorised arm to support the 6 metres of inductor cable, 4 metres of power cable and a pneumatic-control foot pedal as well as four wheels for perfect stability.

COMBIDUCTION AUTO 50LG, 2-IN-1 INDUCTION-HEATING APPLIANCE

Its uses:

- Automotive workshops
- Agricultural workshops
- Car-body repair
- Maintenance work

Its advantages:

- Power: 5,200 W of continuous power (5,200 W at 100%)
- Single-phase power supply with PROTEC 400 and PFC technology
- Power for use with a 16 A plug
- Power cable: 8 m
- Inductor cable: 3 m (and the length of the machine’s arm)
- Delivered with complete C20/B1 inductor (ref. 056862)
- Delivered with a glass inductor and a glue inductor (ref. 053339 & ref. 053373)
- Liquid-cooled power source (7 L)
- Pneumatic foot pedal

The COMBIDUCTION AUTO 50LG provides immediate heating power for all kinds of steel and aluminium work. Equipped with two mechanical arms, this versatile machine combines both bodywork and mechanical inductors. This induction unit is the ideal tool for garages and body shops.

POWERDUCTION 110LG, CONDENSED-DOWN EFFICIENCY

Its uses:

- HGV, agricultural & construction workshops
- Shipyards & railways
- Maintenance work
- Industry

Its advantages:

- Power: 11 kW of continuous power (max: 11 kW at 100%)
- Single-phase power supply with PROTEC 400 and PFC technology
- Power lead for use with a 16 A plug
- Power cable: 8 m
- Inductor cable: 4 m (and the length of the machine’s arm)
- Delivered with a pneumatic-control pedal
- Delivered with complete C20/B1 inductor (ref. 056862)
- Delivered with a glass inductor and a glue inductor (ref. 053339 & ref. 053373)
- Liquid-cooled power source (7 L)
- Pneumatic foot pedal

The POWERDUCTION 110LG is a three-phase, 400 V induction-heating machine that provides a mighty 11 kW of power in a small and practical package. True power condensed into one machine: this device has proven itself to be effective in numerous situations including HGV workshops and industrial production facilities. For even more comfort, it comes supplied with a pneumatic-control pedal.

POWDERDUCTION 160LG, HIGH PERFORMANCE

Its uses:

- HGV, agricultural & construction workshops
- Shipyards & railways
- Maintenance work
- Industry

Its advantages:

- 16 kW of continuous power (16 kW at max. power)
- Works on a 32 A / 400 V or 45 A / 230 V three-phase power outlet
- Liquid-cooled power source (30 L)
- Power cable: 4 m
- Inductor cable: 6 m (and the length of the machine’s motorised arm)
- Easy to transport and use with its removable handle
- Comes with a pneumatic-control pedal
- Delivered with an L90 inductor (ref. 059788)

Powered by a 400 V, three-phase supply, the POWERDUCTION 160LG achieves a power of 16 kW. The power output combined with its 30-litre tank and on-board technology ensure an unparalleled performance in industrial environments or during demanding operations. Its sophisticated, user-friendly design includes a motorised arm to support the 6 metres of inductor cable, 4 metres of power cable and a pneumatic-control foot pedal as well as four wheels for perfect stability.
Powerduction 220LG, the most powerful induction machine

Its advantages:
- 22 kW of continuous power (22 kW at max. power)
- Works on a 32 A / 400 V three-phase power outlet
- Liquid-cooled power source (30L)
- Power cable: 4 m
- Inductor cable: 6 m (and the length of the machine’s motorised arm)
- Easy to transport and use with its removable handle
- Comes with a pneumatic-control pedal
- Delivered with a L20/B4 inductor (ref. 067882)

Powerduction 200LG supplies instant heat to unseize, and to heat up, steel or aluminium. Its flameless heating is precise, immediate and completely safe for working environments. Thanks to its liquid cooling, it can work continuously at its maximum power of 22kW. Designed for intensive use on 32 A three-phase socket, its productivity and heating quality make it an indispensable tool for all industrial environments.

Its uses:
- HGV, agricultural & construction workshops
- Shipyards & railways
- Maintenance work
- Industry

Optional Extras
- Powerduction Heat Controller 061644
## POWERDUCTION SELECTION GUIDE

### On-Board Technologies

It is challenging to control the heating process and precise induction temperatures. The POWERDUCTION range offers the technology needed for this type of control, for perfect results every time.

### Temperature control

The POWERDUCTION 110LG, 160LG and 220LG can be fitted with a ‘POWERDUCTION Heat Controller’ smart box. Connecting directly to the circuit board, along with thermal sensors, it can be programmed easily through the machine’s user-friendly interface. This function allows a heating set point to be consistently maintained between 80 and 350°C. This is ideal for pre-heating welding workpieces, interference-fitting or paint stripping.

### Timing control

The latest generation of POWERDUCTION machines (V4) come with a new ‘Timer’ feature. This function means that the heating time can be precisely adjusted (from anywhere between 1 - 30 seconds) to achieve the right level of accuracy (excluding the 37 LG).

### Induction heating specially tailored to your inductor and welding material

The POWERDUCTION range responds differently depending on the type of inductor being used and the material being heated. It provides an optimal heating power adapted specifically to each situation.

### TECHNICAL DATA

<table>
<thead>
<tr>
<th>Model</th>
<th>Ref.</th>
<th>Fuse</th>
<th>Power</th>
<th>Frequency</th>
<th>Power Factor Correction</th>
<th>Protec 400 (P400)</th>
<th>Coolant</th>
<th>Power Supply Cable</th>
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### HEATING CAPACITIES

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<td>3 min</td>
<td>7 min</td>
<td>M10</td>
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### Sheet Thickness

| Diameter | Continuous | Minimum | Maximum | Minimum | Maximum | Minimum | Maximum | Minimum | Maximum | Minimum | Maximum | Minimum | Maximum | Minimum | Maximum |
|----------|------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| Ø 8      | Ø 10 ± 10 s| Ø 10 ± 10 s| Ø 10 ± 10 s| Ø 10 ± 10 s| Ø 10 ± 10 s| Ø 10 ± 10 s| Ø 10 ± 10 s| Ø 10 ± 10 s| Ø 10 ± 10 s| Ø 10 ± 10 s| Ø 10 ± 10 s| Ø 10 ± 10 s| Ø 10 ± 10 s| Ø 10 ± 10 s| Ø 10 ± 10 s|

### RECOMMENDATIONS FOR USE

- **Mechanics**: Auto, HGVs, Agri, Construction, General Maintenance, Industry
Created in 1964, GYS is a French family group with 730 employees worldwide. With its research centre, GYS is a leading player in the design and manufacturing of welding, battery charging and car-body repair equipment.