





The range of tin wire coils is designed for electronic and industrial soldering. In accordance with European directives, it offers lead-free solder wires with excellent characteristics. The wire adapts to many soldering methods: soldering iron, hot air, induction, hot plate, and to most supports: copper, tinned copper, brass, nickel-gold, etc.

- ✓ Mouillage rapide
- ✓ Fast anchorage
- ✓ Low residue, clear and non-corrosive
- ✓ Few fumes
- ✓ Low odor
- ✓ No projections

| | Tin | Lead-acid | Melting point | Operating temperature of the soldering iron | Standard |
|---|-------|-----------|----------------|---|--|
|  <p>Tin coil 40% Ø2 mm - 50 g Ref. 046610</p> <p>Tin coil 40% Ø2 mm - 100 g Ref. 046627</p> <p>Tin coil 40% Ø2 mm - 250 g Ref. 047136</p> | 40% | 60% | 183°C - 190 °C | 300°C - 400°C | ISO EN 9453 alloy no. 114 |
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|  <p>Tin coil 50% Ø1,5 mm - 50 g Ref. 046641</p> <p>Tin coil 50% Ø1,5 mm - 100 g Ref. 046658</p> <p>Tin coil 50% Ø1,5 mm - 250 g Ref. 047129</p> | 50% | 50% | 183°C - 216 °C | 300°C - 400°C | ISO EN 9453 alloy no. 112 |
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|  <p>Tin coil 60% Ø1,0 mm - 50 g Ref. 046665</p> <p>Tin coil 60% Ø1,0 mm - 100 g Ref. 046672</p> <p>Tin coil 60% Ø1,0 mm - 250 g Ref. 047112</p> | 60% | 40% | 183°C - 190 °C | 330°C - 380°C | ISO EN 9453 alloy no. 104 |
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| | Tin | Cu | | | |
|  <p>Tin coil 97% Ø2,0 mm - 50 g Ref. 046689</p> <p>Tin coil 97% Ø2,0 mm - 100 g Ref. 046696</p> <p>Tin coil 97% Ø2,0 mm - 250 g Ref. 047143</p> | 97% | 3% | 227°C - 310 °C | 370°C - 470°C | ISO EN 9453 alloy no. 402 RoHS Directive 2011/65/EU |
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|  <p>Tin coil 99,3% Ø1,0 mm - 100 g Ref. 062696</p> | 99,3% | 0,7% | E - 227°C | 370°C - 470°C | RoHS Directive 2011/65/EU |