


TRADITIONAL MMA (STICK) WELDING MACHINE FOR INTENSIVE USE.

- ✓ 3-Phase power supply - 400V
- ✓ Ideal to weld Rutile (6013), Basic (7018), Cast iron and stainless steel electrodes.
- ✓ Easy to use: 1 potentiometer with 7 positions
- ✓ Ventilated
- ✓ Thermal protection

	MASTER 250	MASTER 350	MASTER 450
 \varnothing mm	2.5 → 4	3.2 → 6	3.2 → 8



Power supply & accessories not included.

ACCESSORIES (OPTIONAL) :



Electrode holder :

300A - $\varnothing 35\text{mm}^2$ - 4m (ref. 043862)





500A - $\varnothing 50\text{mm}^2$ - 4m (ref. 043879)



Earth clamp :

400A - $\varnothing 35\text{mm}^2$ - 4m (ref. 043817)

500A - $\varnothing 50\text{mm}^2$ - 4m (ref. 043824)

	 50/60hz	 MMA	I_2	EN60974-1 (40°C) X% (I _{2max})	U_0		IP	 cm/kg
Master 250	400V 3~ (50 Hz)	15A	80-220A	220A 35%	40-68V	35/50 mm ²	IP21S	61x42x75 / 74
Master 350		32A	140-320A	320A 35%	60-80V	50/70 mm ²		66x57x85 / 117
Master 450		32A	140-400A	400A 35%	60-85V			66x57x85 / 126